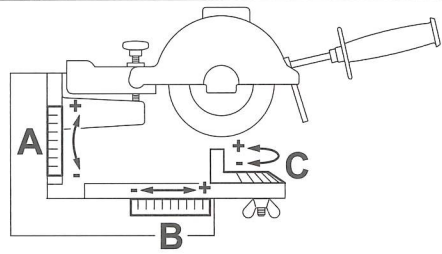


 $t = a : 2$ mm inch		 A	 B	 C				
6,35 1/4 P	① / ② ③	+40° / +40° +40°	-15 / +15 0	-30° / +30° 0°	5203 750 7017	R = 1,7 mm	0000 893 4005 b = 0,45 mm (0.018")	75°
					5203 750 7015	α = 30°		
6,35 1/4 9,32 3/8 P	① / ② ③	+40° / +40° +40°	-15 / +15 0	-30° / +30° 0°	5203 750 7013	R = 2,0 mm	1110 893 4000 b = 0,65 mm (0.025")	PS...: 60° PM...: 75°
					5203 750 7015	α = 30°		
9,32 3/8 P PMN	① / ② ③	+40° / +40° +40°	-15 / +15 0	-30° / +30° 0°	5203 750 7013	R = 2,0 mm	1110 893 4000 b = 0,65 mm (0.025")	75°
					5203 750 7015	α = 30°		
8,25 0.325	① / ② ③	+40° / +40° +40°	-15 / +15 0	-30° / +30° 0°	5203 750 7010	R = 2,4 mm	1110 893 4000 b = 0,65 mm (0.025")	RS...: 60° RM...: 75°
					5203 750 7015	α = 30°		
9,32 3/8	① / ② ③	+40° / +40° +40°	-15 / +15 0	-30° / +30° 0°	5203 750 7010	R = 2,6 mm	1110 893 4000 b = 0,65 mm (0.025")	RS...: 60° RM...: 75°
					5203 750 7015	α = 30°		
10,26 0.404	① / ② ③	+40° / +40° +40°	-15 / +15 0	-30° / +30° 0°	5202 750 7010	R = 2,8 mm	1110 893 4000 b = 0,80 mm (0.030")	RS...: 60° RM...: 75°
					5203 750 7015	α = 30°		
9,32 3/8 P PMX 	① / ② ③	+40° / +40° +40°	-15 / +15 0	-10° / +10° 0°	5203 750 7013	R = 2,0 mm	1110 893 4000 b = 0,65 mm (0.025")	75°
					5203 750 7015	α = 30°		
9,32 3/8 RMX 	① / ② ③	+40° / +40° +40°	-15 / +15 0	-10° / +10° 0°	5203 750 7010	R = 2,6 mm	1110 893 4000 b = 0,65 mm (0.025")	75°
					5203 750 7015	α = 30°		
10,26 0.404 RCX / RMX 	① / ② ③	+40° / +40° +40°	-15 / +15 0	-10° / +10° 0°	5202 750 7010	R = 2,8 mm	1110 893 4000 b = 0,80 mm (0.030")	75°
					5203 750 7015	α = 30°		
10,26 0.404 RMH 	① / ② ③	+40° / +40° +40°	-15 / +15 0	-30° / +30° 0°	5202 750 7010	R = 2,8 mm	1110 893 4000 b = 1,50 mm (0.060")	75°
					5203 750 7015	α = 30°		
10,26 0.404 RMHS 	① / ② ③	+40° / +40° +40°	-15 / +15 0	-30° / +30° 0°	5202 750 7010	R = 2,8 mm	1110 893 4000 b = 1,00 mm (0.040")	75°
					5203 750 7015	α = 30°		
9,32 3/8 P PD3	① / ② ③	+30° / +30° +40°	-15 / +15 0	-30° / +30° 0°	5203 750 0906	–	1110 893 4000 b = 0,65 mm (0.025")	75°
					5203 750 7015	α = 30°		
8,25 0.325 9,32 3/8 RD3	① / ② ③	+30° / +30° +40°	-15 / +15 0	-30° / +30° 0°	5203 750 0906	–	1110 893 4000 b = 0,65 mm (0.025")	75°
					5203 750 7015	α = 30°		
9,32 3/8 RD	① / ② ③	+20° / +20° +40°	0 / 0 0	-25° / +25° 0°	5203 757 0901	–	1110 893 4000 b = 0,65 mm (0.025")	65°
					5203 750 7015	α = 30°		
9,32 3/8 RDR	① / ② ③	+10° / +10° +40°	0 / 0 0	-15° / 15° 0°	5203 757 0901	–	1110 893 4000 b = 0,65 mm (0.025")	85°
					5203 750 7015	α = 30°		

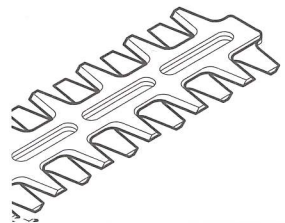
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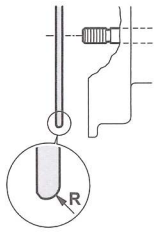
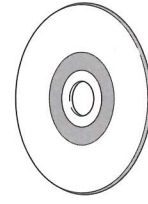
A



B

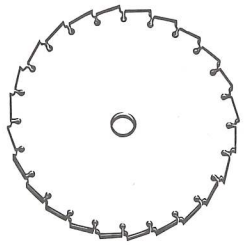
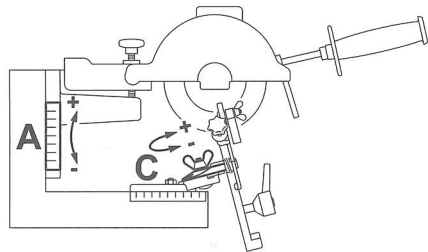


C



4232	HL 45	- 10°	0	+ 45° / - 45°	5203 750 7010	R = 2,4 mm
4230	HL 75, HLR 85	- 10°		+ 45° / - 45°		
4280	HL 100, 90 K	- 10°		+ 45° / - 45°		
4859	HLA 65	- 10°		+ 45° / - 45°		
4228	HS 45	- 6°		+ 55° / - 55°		
4242	HS 56	- 10°		+ 45° / - 45°		
4211	HS 61	- 10°		+ 45° / - 45°		
4226	HS 75, 80, 85	- 10°		+ 45° / - 45°		
4237	HS 81, 86	- 10°		+ 45° / - 45°		
4213	HS 246	- 10°		+ 45° / - 45°		
4851	HSA 65, HSA 65 (USA/CDN)	- 8° - 8°		+ 48° / - 48° + 50° / - 50°		
	HSA 66, HSA 66 (USA/CDN)	- 8° - 8°		+ 55° / - 55° + 50° / - 50°		
	HSA 85, 86	- 10°		+ 45° / - 45°		
4812	HSE 60, 70	- 8°		+ 51° / - 51°		
	HSE 61	- 8°		+ 55° / - 55°		
	HSE 71	- 8°		+ 62° / - 62°		
	HSE 81	- 10°	+ 45° / - 45°			

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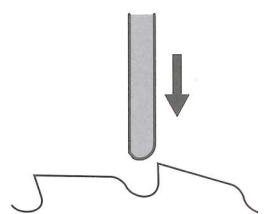
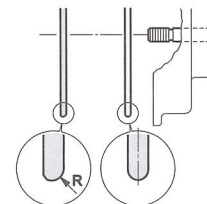
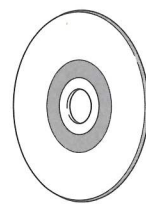
681PF014 KN



A



C



	+ 5° ... + 15° <i>hard . . . soft</i>	+ 15° / - 15°	5203 750 7010	R = 2,4 mm	
	+ 5° ... + 15° <i>hard . . . soft</i>	+ 15° / - 15°			
	0°	0°			
	7°	+ 5° / - 5°			5203 757 0901